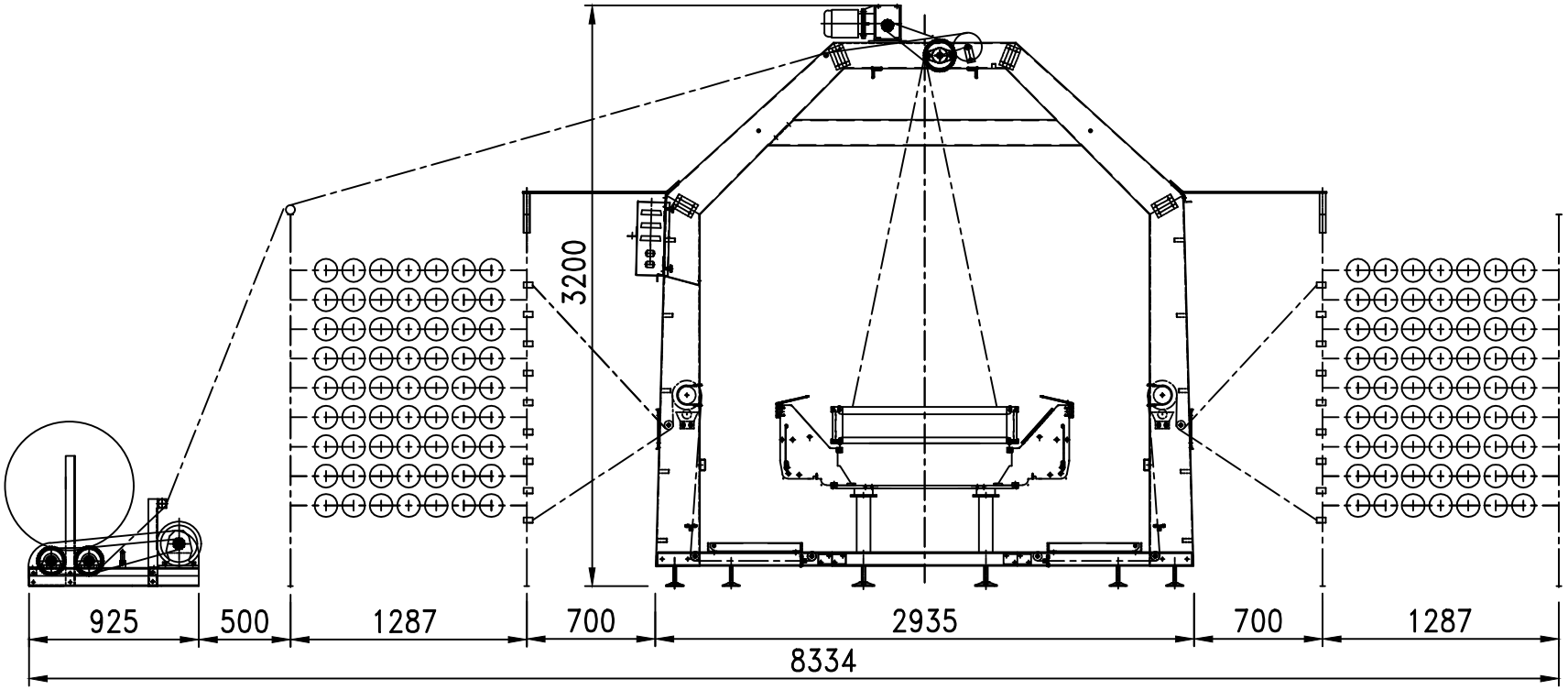

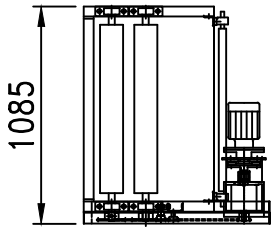

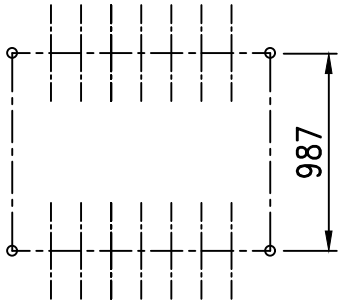

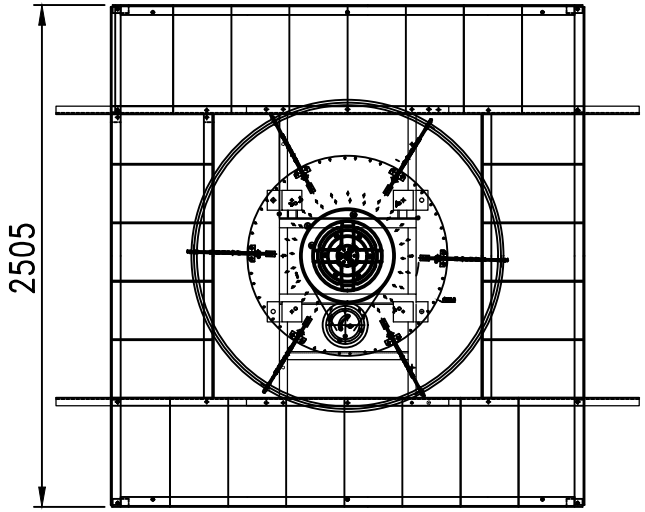

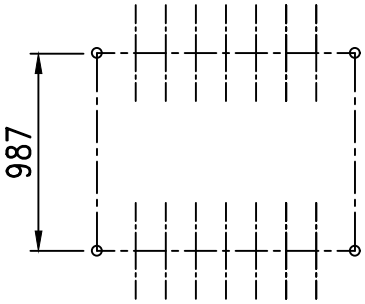

General Tolerances Where Not Specified			
Angular-Length in mm of shorter side Angle			
Up to 6	6-30	30-120	120-400

General Tolerances Where Not Specified					
Linear-Length or Diameter					
0.5-6	6-30	30-120	120-315	315-1000	1000-2000

APPROVALS	NAME/SIGN	DATE
Drawn by		
Checked by		
Engg Appro		
Mfg Appro		
QAA Appro		

Surface Finish	Ra Value µm
▽▽▽▽	0.025 / 0.05 / 0.1
▽▽▽	0.2 / 0.4 / 0.8
▽▽	1.6 / 3.2 / 6.3
▽	12.5 / 25
~	50 / 100

Size	Weight	Hardness	Qty	Material
mm	Grams	HRC	Nos	

YOUR EQUIPMENT SOLUTIONS

Part Name			
MACHINE LAYOUT CIRCULAR LOOM Y4			
Machine No			Revision
YES-Y4-000			R0
Projection	Sheet Size	Scale	Sheet
		NTS	